: FLOAT SKIDTUBE

: D412742013

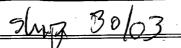
: N/A

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:NA

: 3/30/2007

UNDER REVIE



Friday, 2/23/2007 1:46:30 PM User: Kim Johnston

Process Sheet

Customer

Job Number

: CU-DAR001 Dart Helicopters Services : 30920

Estimáte Number

: 10366

P.O. Number This Issue

Prsht Rev.

First Issue

Previous Run

:NIA : 2/23/2007

S.O. No. : 11/1X

Type

: LANDING GEAR

: 30919

Written By

Checked & Approved By Comment

: Est Rev **1**05,10.13 Est Rev:B 06-06-08 As per DSI9336 JLM

New Issue KJ/JLM

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

1 Um: Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0 DC

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-742-013

PH 07.02-26 CHG OOL CHGOOT INCLUDE OSI 9364

2.0 30920A

FLOAT SKID ASSEMBLY



Comment: Sub-Component FLOAT SKID ASSEMBLY

D412-742-043 B 30 So.A

3.0

D2571

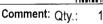
Saddle, Fwd, Out



1.0000 Each(s)/Unit

Total:

1.0000 Each(s)



Pick:

Qty Part Number

Description

Batch

1 D2571

Saddle Fwd Outside

13021

4.0

D2572

Saddle, Fwd, In



Comment: Qty.:

1.0000 Each(s)/Unit

Total:

1.0000 Each(s)

Pick:

Qty Part Number

1 D2572

Description

Saddle Fwd Inside



5.0

D2573



1.0000 Each(s)/Unit

Total:

1.0000 Each(s)

Pick:

Qty Part Number Saddle Aft Outside__ 1 D2573

Description



Comment: Qty.:

Page 1

Dart Aerospace

W/O:			V	ORK ORDER CHANG	SES				
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cat	EDURE CHANGE By Date Qty Chief Eng / Approximation					
							d:	Date:	
NCR:			WORK ORI		ANCE (NCF	R)			
DATE	STEP	Description of NC	Initial	<u> </u>				Approval	
		Section A		Chief Eng	Date	Sect	ion C 	Chief Eng	QC Inspector
									-

Friday, 2/23/2007 1:46:30 PM Date: Kim Johnston User;: **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services . *Job Number: 30920 Part Number: D412742013 Job Number: Description: Seq. #: Machine Or Operation: Saddle, Aft, In D2574 6.0 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Comment: Qty.: Pick: **Qty Part Number** Description Batch 1 D2574 Saddle Aft Outside D2747 7.0 4.0000 Each(s) Comment: Qty.: 4.0000 Each(s)/Unit Total: Pick: Qty Part Number Description Batch 4 D2747 Bolt D2876 8.0 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Comment: Qty.: Pick: **Qty Part Number** Description Saddle Spacer 15 2 D2876 D2877 Saddle Spacer 9.0 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Comment: Qty.: Pick: Description Qty Part Number Batch 2 D2877 Saddle Spacer 10.0 D34031 16.0000 Each(s)/Unit Total: Comment: Qty.: 16.0000 Each(s) Pick: **Qty Part Number** Description Batch 1528320 16 D3403-1 Bushing D34033 Bushing 11.01 Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description 8 D3403-3 Bushing

Page 2

Dart Aerospace Lt

W/O: WORK ORDE			ANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No:	PAR #: Fault Category:	NCR: Yes No DQA: Date:
		QA: N/C Closed: Date:
NCR:	WORK ORDER NON-CONF	ORMANCE (NCR)

NCR:		WORK ORDER NON-CONFORMANCE (NCK)							
		Description of NC	Corrective Action Section B			Verification	Ammanual	Annewal	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector	
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Friday, 2/23/2007 1:46:30 PM Date: Kim Johnston User: **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services √Job Number: 30920 Part Number: D412742013 Job Number: Description: Seq. #: Machine Or Operation: D3405041 Lug Assembly 12.0 1.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Total: Pick: Qty Part Number Description Batch 1 D3405-041 **GHW** Lug D3405043 13.0 Total: 1.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Pick: **Qty Part Number** Description **GHW** Lug 1 D3405-043 14.0 AN4C6A Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: Batch **Qty Part Number** Description. 16 AN4C6A AN4C46A 15.0 Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Description Qty Part Number Bolt 4 AN4C46A 16.0 AN4C52A Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description 8 AN4C52A AN6C12A 17.0 Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Qty Part Number Description 8 AN6C12A

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W/O:			WC	RK ORDER CHANGE	S				
DATE	STEP	P PROCEDURE CHANGE By			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	·	PAR #:	Fault Cateç	ory:	NCR: Yes	No DQ	A:	Date:	
					QA: N	C Close	d:	_ Date: _	
NCR:			WORK ORDE	R NON-CONFORMAN	ICE (NCR)			
DATE	STEP	Description of NC	Corrective Action Sec			Verificati		Approval	Approval
DAIE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Sect	ion C	Chief Eng	QC Inspector
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Friday, 2/23/2007 1:46:30 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services *Job Number: 30920 Part Number: D412742013 Job Number: Description: Seq. #: Machine Or Operation: WASHER AN960C416L 18.0 32.0000 Each(s)/Unit Total: 32.0000 Each(s) Comment: Qtv.: Pick: **Qtv Part Number** Description 32 AN960C416L Washer 🤝 AN960C616L WASHER 19.0 Comment: Qtv.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Qty Part Number Description Batch Washer 8 AN960C616L WASHER AN960C716L 20.0 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Comment: Qty.: Pick: **Qty Part Number** Description Washer 16 AN960C716L Nut 21.0 MS210434 Comment: Qty.: 29.0000 Each(s)/Unit Total: 29.0000 Each(s) Pick: **Qty Part Number** Description 29 MS21043-4Nut 74/00657 22.0 NAS1515H4L Inventory

Comment: Qty.:

Pick:

32.0000 Each(s)/Unit Total: 32.0000 Each(s)

Qty Part Number 32 NAS1515H4L

Description Batch
Washer <u>/1/03338</u> Description

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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Part No:	PAR #: Pault Category: NCR: Yes No DQA: Date:
	QA: N/C Closed: Date:
NCR:	WORK ORDER NON-CONFORMANCE (NCR)

NCR: WORK ORDER NON-CONFORMANCE (NCK)									
		Description of NC	Corrective Action Section B		Verification	Annessal	A		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector	
						,			
:									
						}	1	1	

Friday, 2/23/2007 1:46:30 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 *Job Number: 30920 Job Number: Description: Seq. #: Machine Or Operation: NAS1515H6L Inventory 23.0 Comment: Qty.: Total: 8.0000 Each(s) 8.0000 Each(s)/Unit Pick: Qtv Part Number Description 8 NAS1515H6L Washer NAS1515H7L 24.0 , Inventory Comment: Qty.: 16.0000 Each(s) 16.0000 Each(s)/Unit - Total: Pick: Qty Part Number Description Washer 16 NAS1515H7L Tow Ring 25.0 D3407041 Comment: Qty.: 1.0000 Each(s) 1.0000 Each(s)/Unit Total : Pick: **Qty Part Number** Description D3407-041 **TOW RING** D34173 26.0 Comment: Qty.: 2.0000 Each(s) 2.0000 Each(s)/Unit Total: Pick: Description Qty Part Number 2 D3417-3 WASHER 27.0 D34561 Comment: Qty.: Total: 1.0000 Each(s)/Unit 1.0000 Each(s) Pick: **Qty Part Number** Description WASHER D3456-1 28.0 AN4C7A Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Bolt Batch: ..

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W/O: WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		<u>.</u>					
Part No) :	PAR #: Fault Category:	NCR: Yes	No DQA		Date: _(07/03/28

		QA: N/C Closed: Date: WORK ORDER NON-CONFORMANCE (NCR)							
NCR:				CER MOIN-COMPORINANC) (NOK)				
		Description of NC Corrective Action Section B			Verification	A •	A		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector	
								:	

Friday, 2/23/2007 1:46:30 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services *Job Number: 30920 Part Number: D412742013 Job Number: Description: Seq. #: **Machine Or Operation:** INSPECT 100% KITS FOR COMPLETENESS QC4 29.0 Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING RESOURCE #1 30.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-742-013 + CHG OUL Location: FINAL INSPECTION/W/O RELEASE 31.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

Dart	Aeros	space	Ltd
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W/O: WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #: Fault Category:	NCR: Yes	No DO	Δ.	Date:	

QA: N/C Closed: ____ Date: ___

NCR:	R: WORK ORDER NON-CONFORMANCE (NCR)							
DATE STEP	Description of NC Corrective Action Section B		Verification	Annroyal				
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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